

Amendments to the Specification:

Please replace the paragraph at page 11, lines 3-5 with the following amended paragraph:
The RMC download controller 301 stores the received files to the program file 302 in sequence and executes the consistency inspection of the file contents when ~~the~~ all of the requested files are stored (step 432).

Please replace the paragraph at page 14, lines 12-20 with the following amended paragraph:
“Download & Update” mode is a mode downloading the control program to the DKC and executing the exchange of the control program. In the “Download” mode, the control program is downloaded into the DKC, but the exchange of the control program is not instructed. For the convenience of the operation plan in the computer center 107 of the customer, the time of exchange will be selected when the execution of it is requested at another chance. Therefore, at the time the exchange can be executed, the exchange can be executed by selecting the “Update” mode. The “Upgrade” “Update” mode is the mode to execute the exchange processing only using the control program transferred by the “Download” mode beforehand.